

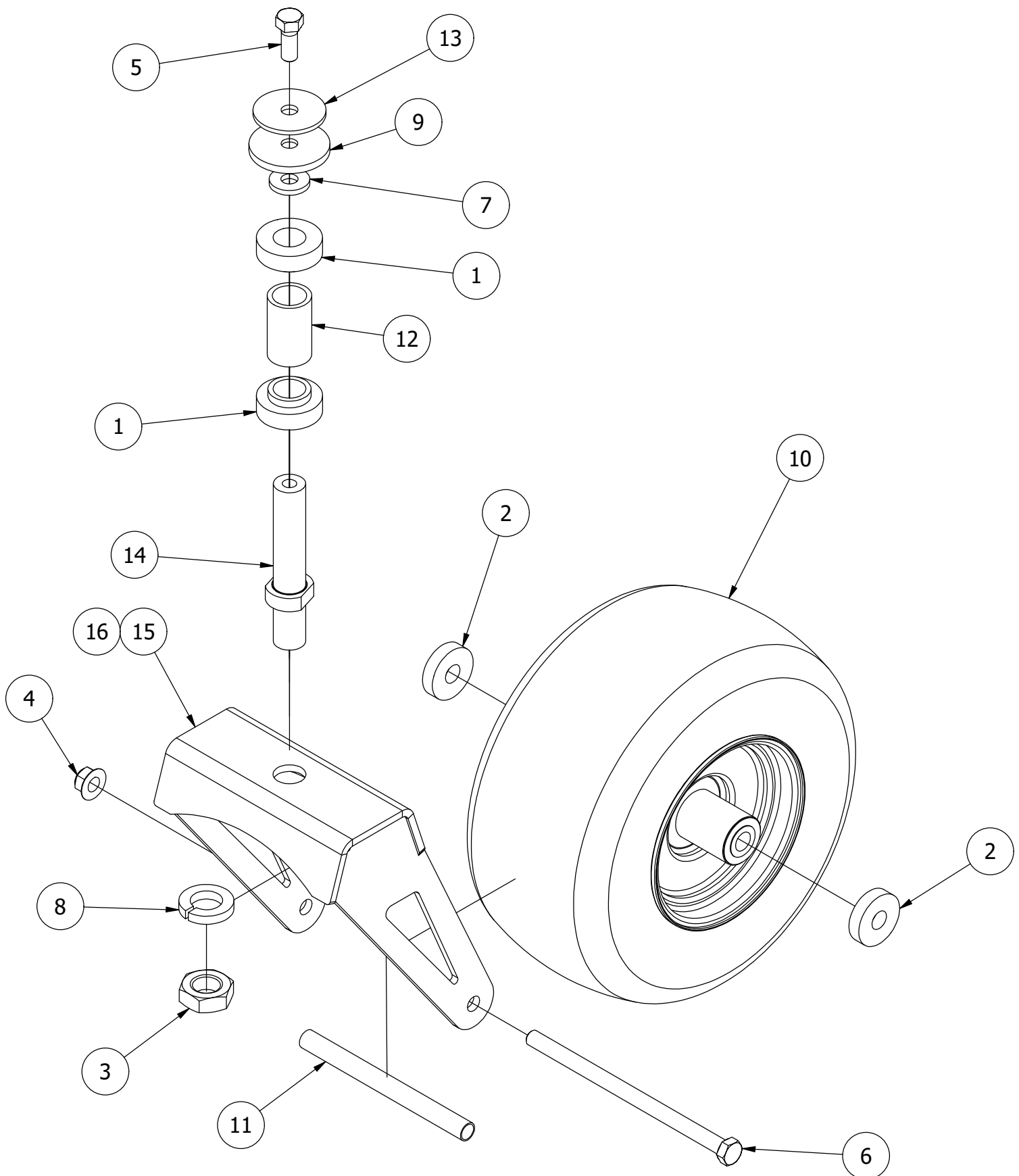


RZ Pro Mower
Parts Manual 2023

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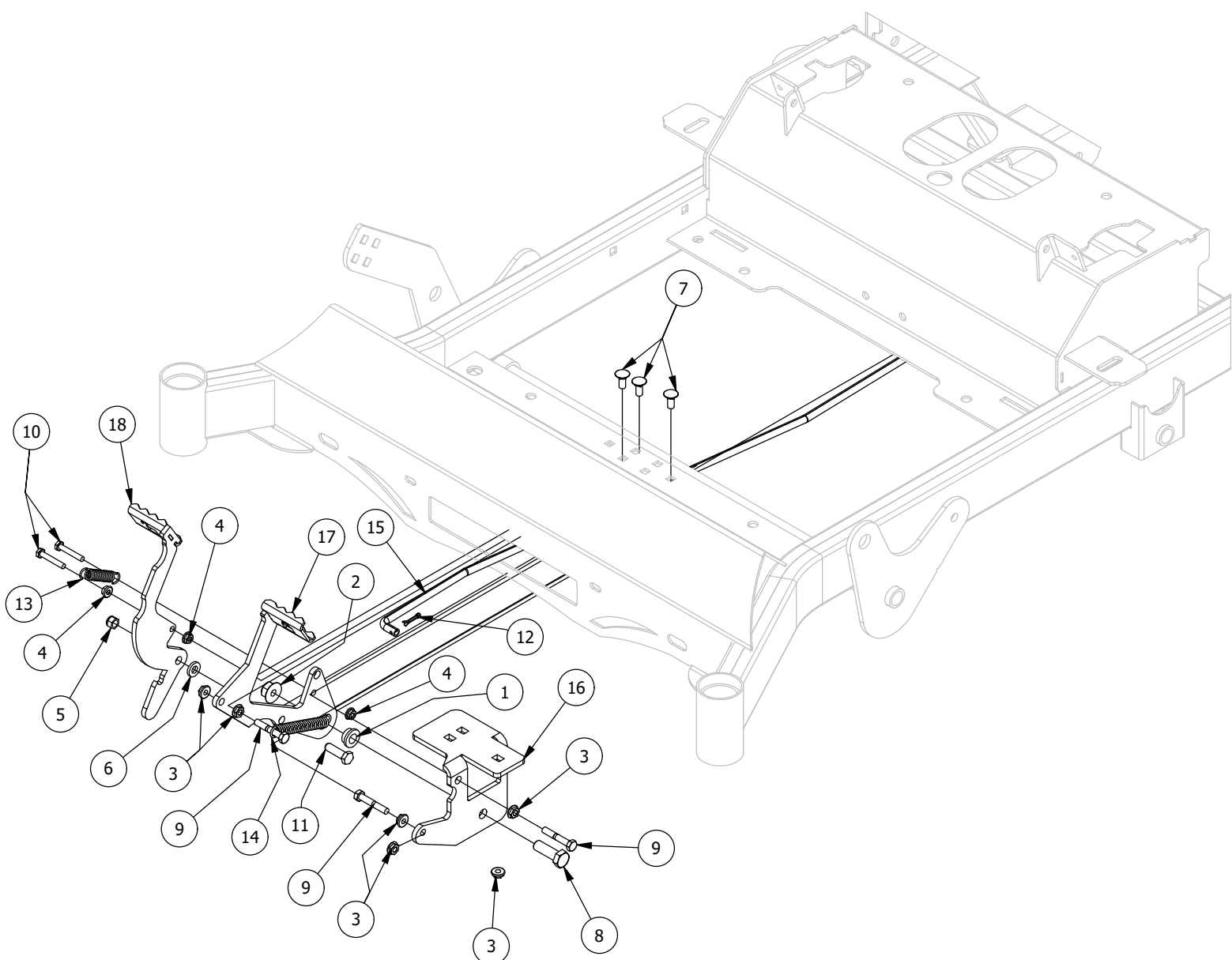
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Front Fork Assembly



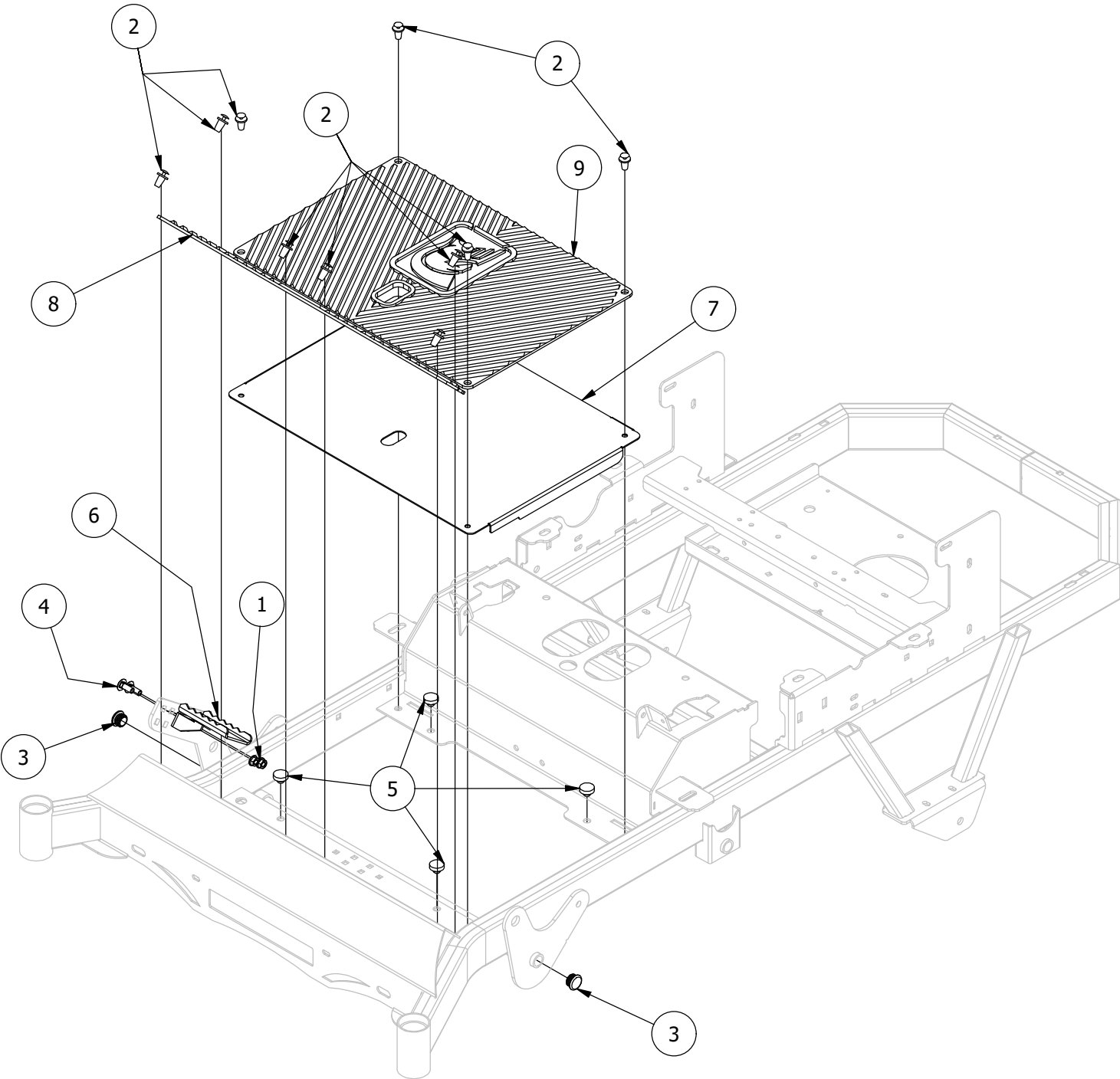
Front Fork Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0006-00	1" INSERT BEARING
2	2	410-0018-00	RZ Mower Caster Wheel Bearing
3	1	413-0063-00	1"-8 FIN HEX JAM NUT ZC
4	1	413-1005-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
5	1	418-0002-00	1/2-20 X 1-1/4 HEX FLANGE BOLT GR 8 ZC YELLOW
6	1	418-0003-00	1/2-13 X 8-1/2 HEX C/S GR 5 ZINC YELLOW
7	1	419-0003-00	1/2 FENDER WASHER 1-1/4" OD ZINC
8	1	419-0024-00	1" L/W MED SPLIT ZC
9	1	419-0025-00	Front Fork Caster Top Washer
10	1	422-0027-00	RZ/RT Pro Front Tire Assembly-Smooth Tread
11	1	425-0010-00	Mower Caster Fork Wheel Spacer
12	1	425-0011-00	Caster Fork Shaft Bearing Spacer
13	1	426-0006-03	Mower Caster Shaft Washer
14	1	437-0019-00	RT&SRT Mower Caster Wheel Shaft 2018
15	1	490-0046-03	RZ Caster Fork Assembly
16	1	490-0046-KT	RZ Caster Fork Assembly Kit

Park Brake Assembly



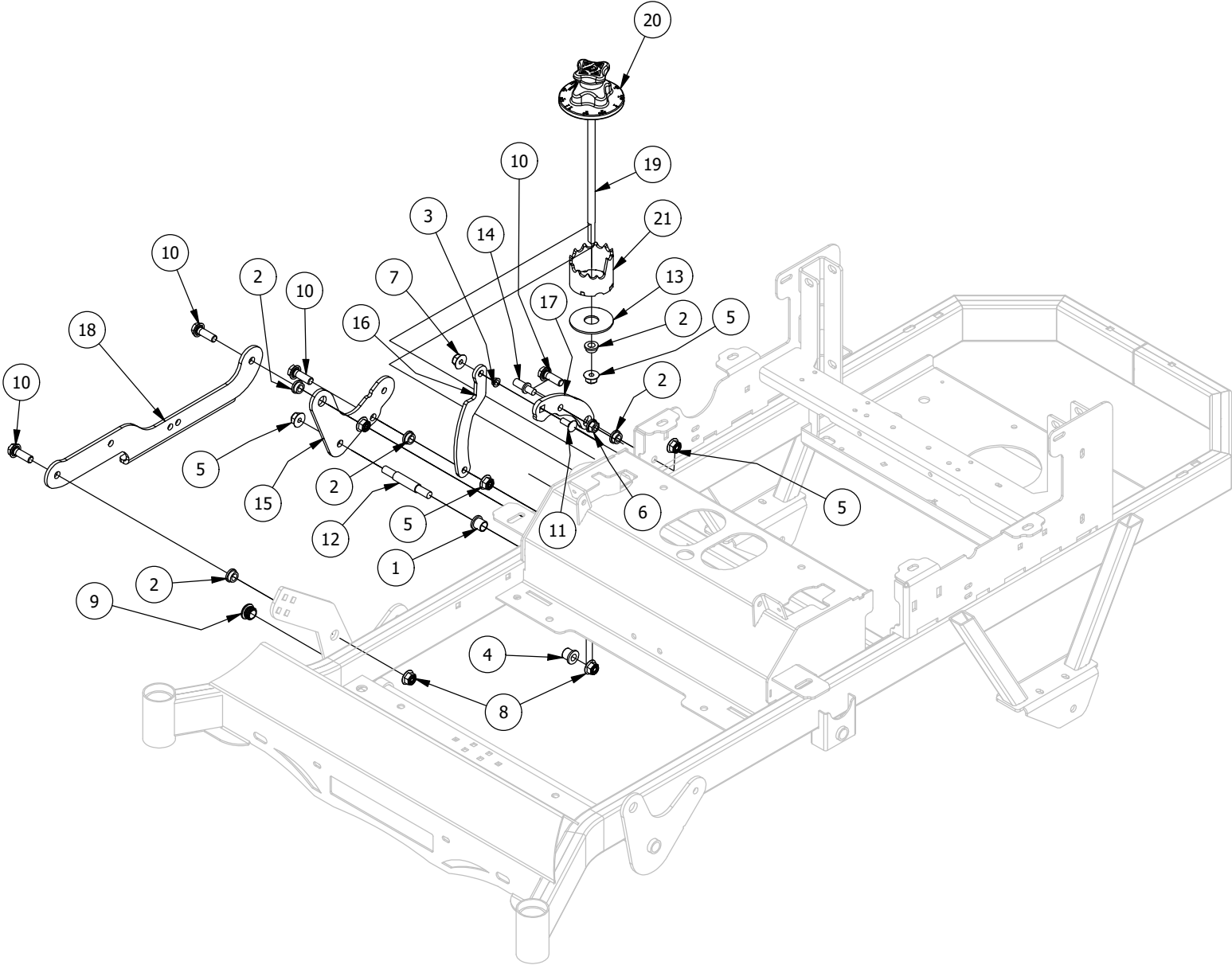
Park Brake Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	9	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
4	4	413-0012-00	1/4-20 HEX FLANGE NUT W/SERRATIONS ZC YELLOW
5	1	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
6	1	413-0052-00	3/8 ID X 3/4 OD X .125 THK BRONZE WASHER
7	3	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
8	1	418-0020-00	1/2-13 X 1-1/2 HEX C/S GR 5 ZINC
9	3	418-0027-00	5/16-18 X 1-3/4 HEX C/S GR 2 ZINC
10	2	418-0029-00	1/4-20 X 1-1/4 HEX C/S GR 2 ZINC
11	1	418-0030-00	3/8-16 X 1-1/4 HEX C/S GR 2 ZINC
12	1	420-0001-00	1/8 X 3/4 COTTER PIN ZINC
13	1	434-0003-00	Brake Pedal Release Spring
14	1	434-0015-00	Brake Pedal Release Spring
15	1	435-0004-60	Mower Brake Linkage
16	1	439-0009-03	Mower Frame Brake Mounting Bracket
17	1	490-0016-03	Mower Brake Lock Lever Assembly
18	1	490-0017-03	Mower Brake Unlock Lever Assembly

Floorboard and Deck Height Pedal Assembly



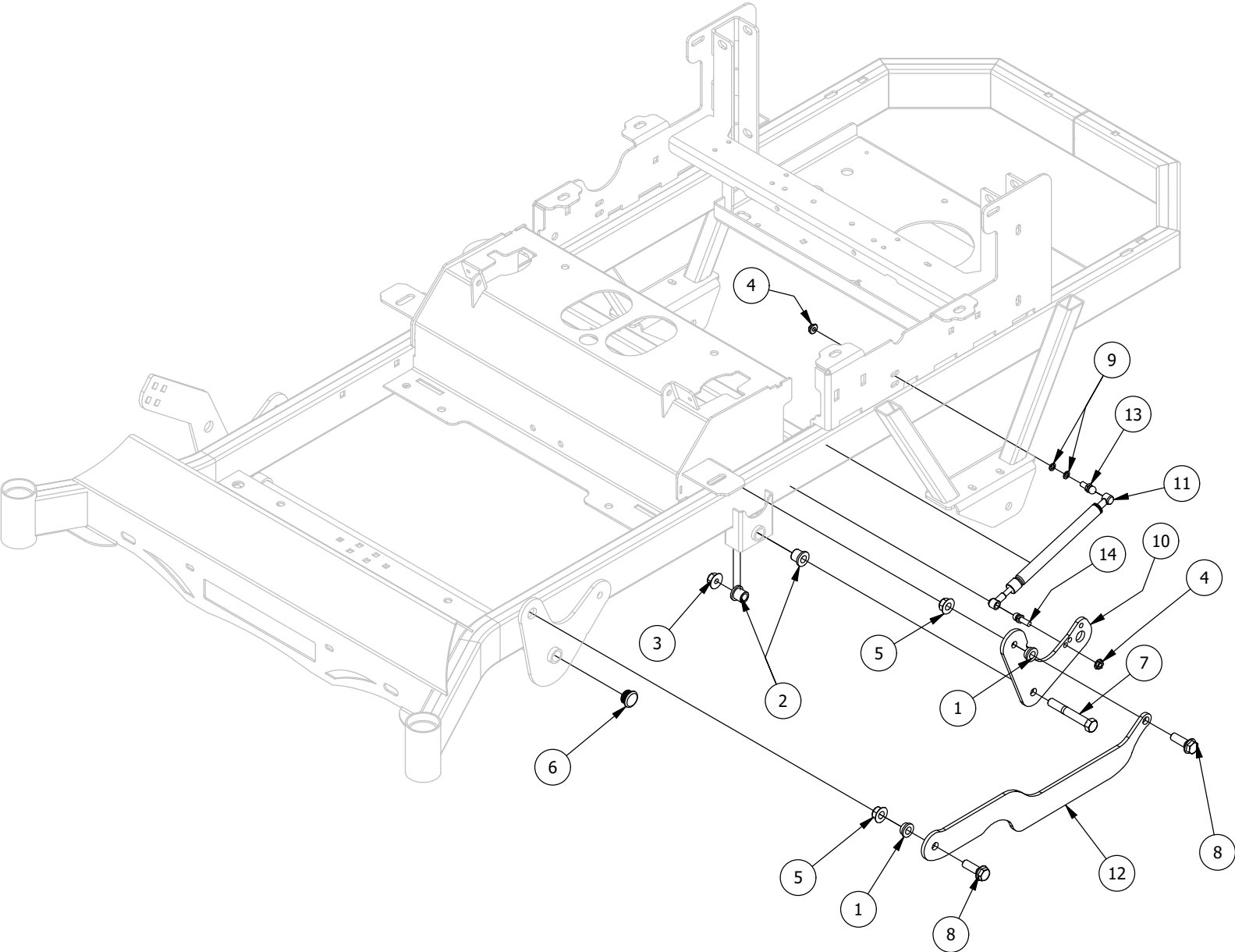
Floorboard and Deck Height Pedal Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
2	10	414-0002-00	8MM PUSH TYPE RETAINER NYLON BLACK
3	2	414-0016-00	1" Round Tube Plug
4	2	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
5	4	429-0002-00	Push-In Rubber Bumper, Mower Floor
6	1	439-0059-03	Mower Deck Height Foot Pedal
7	1	439-0114-03	Mower Floorboard
8	1	481-0005-00	2017 Mower Rubber Foot Rest Mat
9	1	481-0006-00	2017 Mower Logo Floor Mat

Deck Height Adjuster Assembly



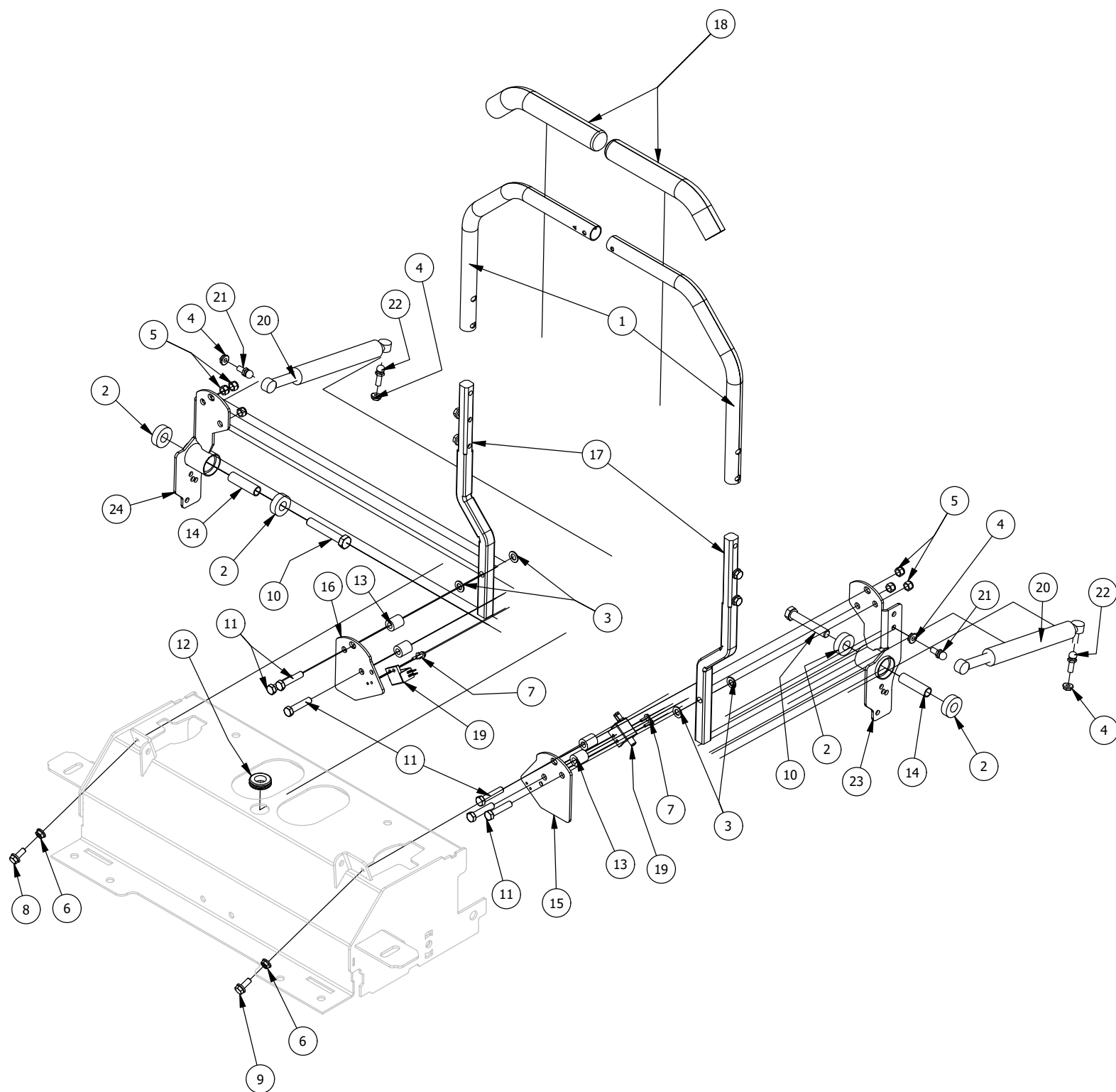
Deck Height Adjuster Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	410-0008-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING
2	5	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
3	1	410-0067-00	Bronze Bushing
4	1	410-0068-00	.502 ID X .753 OD X .75 OAL X1 FL OD X .125 FL BUSHING
5	5	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
6	1	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
7	1	413-0013-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC
8	2	413-1005-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
9	1	414-0016-00	1" Round Tube Plug
10	4	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
11	1	418-0053-00	3/8-16 X 1 CARRIAGE BOLT ZINC YELLOW
12	1	418-0276-00	Rear Deck Height Bolt (Machined)
13	1	419-0031-00	1" ID x 3" Nylon Washer
14	1	420-0002-00	Mower Height Selector Pin
15	1	426-0458-03	RZC Deck Height Bracket Right Side
16	1	426-0459-03	RZC Deck Lift Link Plate
17	1	426-0460-03	RZC Deck Lift Pin Plate
18	1	435-0021-03	Mower TTQ Deck Height Arm Right Link
19	1	435-0026-00	RZ-C Mower Deck Height Selector Shaft
20	1	445-0004-00	2020 RZ Deck Height Selector Knob
21	1	490-0451-03	2021 RZC Deck Height Cam Assembly

Deck Assist Spring Assembly



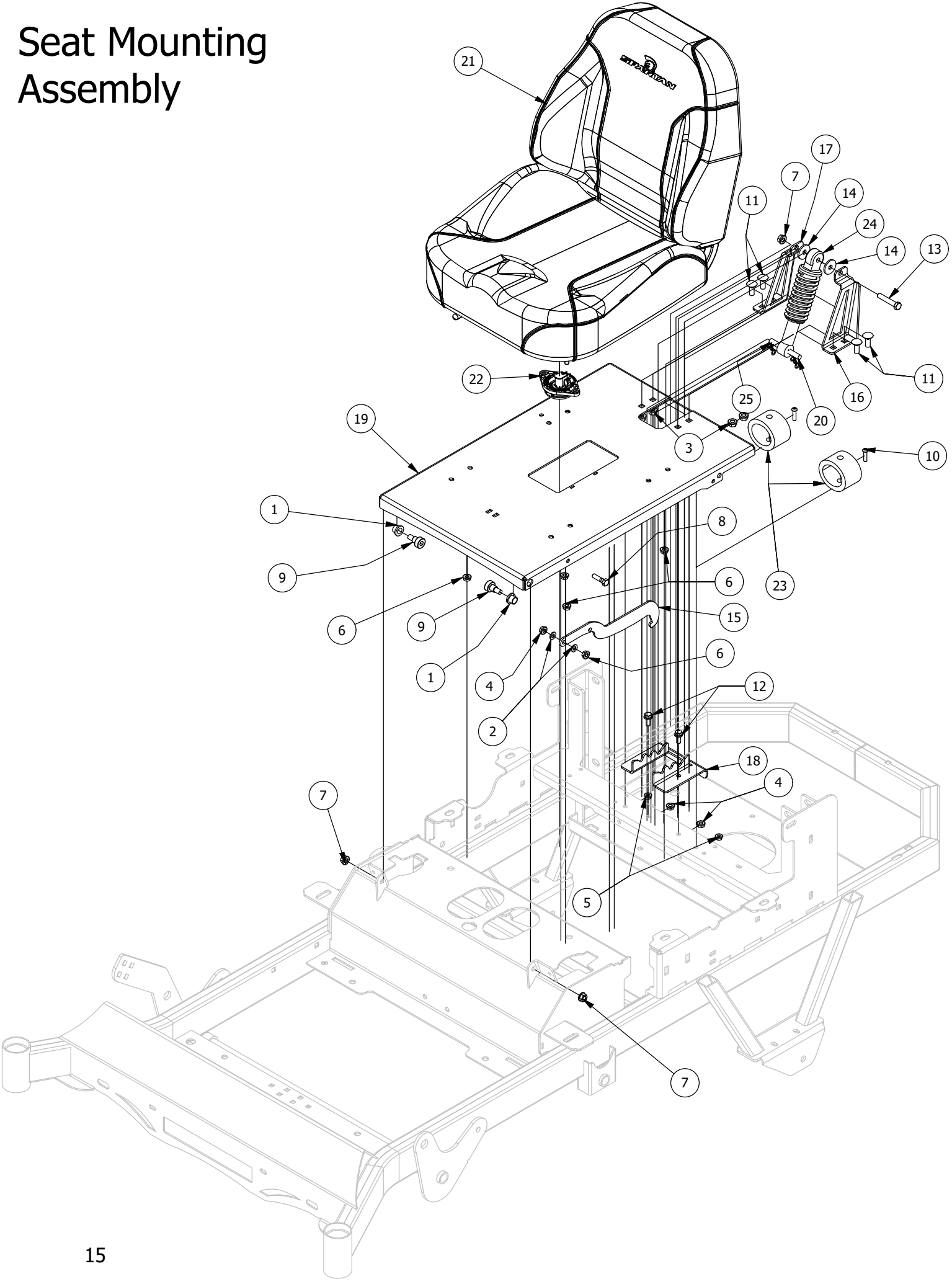
Deck Assist Spring Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
2	2	410-0068-00	.502 ID X .753 OD X .75 OAL X1 FL OD X .125 FL BUSHING
3	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
4	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	2	413-1005-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
6	1	414-0016-00	1" Round Tube Plug
7	1	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
8	2	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
9	2	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
10	1	431-0008-00	2020 RZ Left Rear Deck Height Control Arm
11	1	434-0008-00	RZ Deck Assist Gas Spring
12	1	435-0015-03	Mower Deck Height Left Link Arm
13	1	487-0005-00	Control Arm Damper Ball Stud
14	1	487-0008-00	Control Arm Damper Ball Stud 3/4" Thread

Drive Arm Assembly



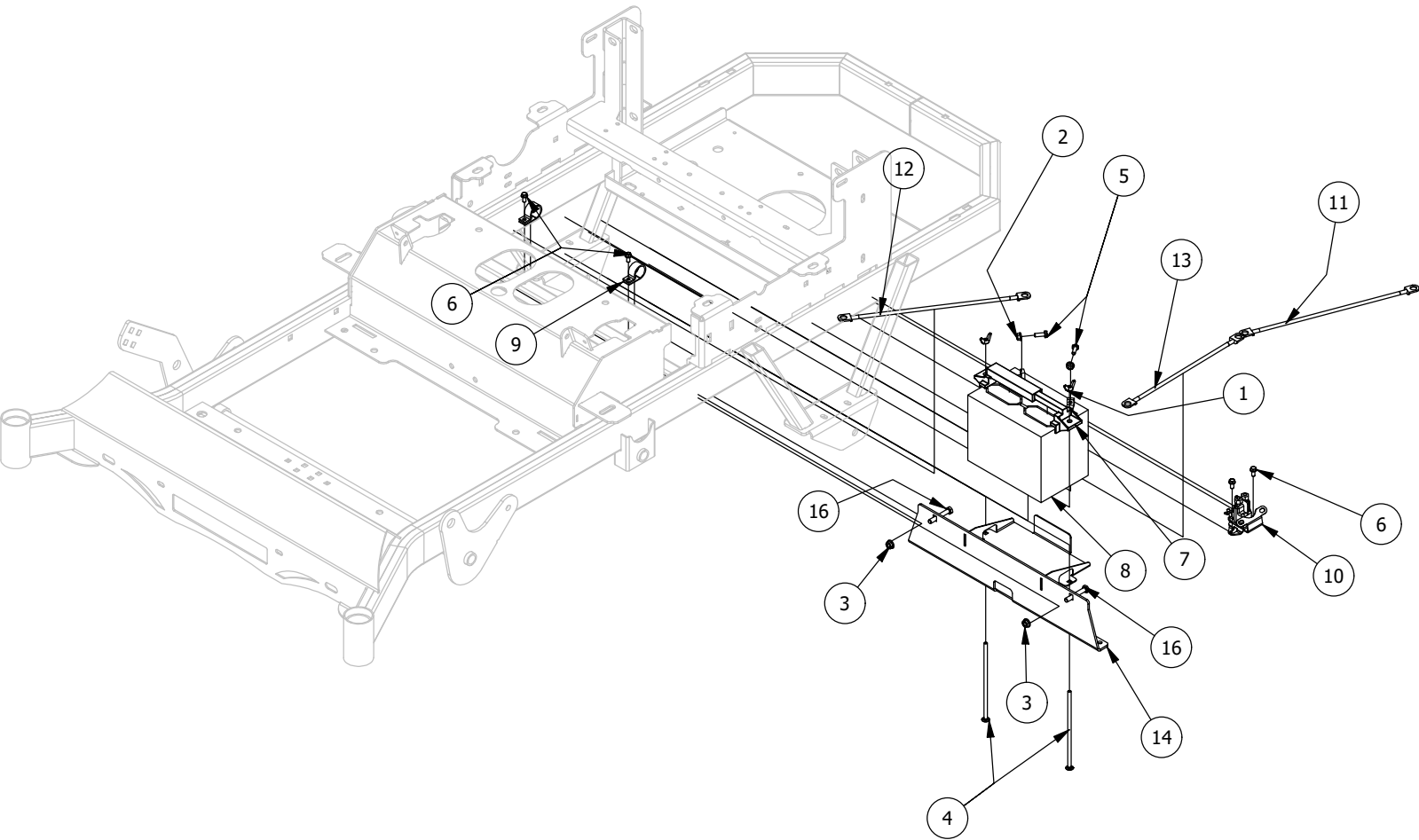
Drive Arm Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	403-0020-00	Mower Drive Handle Tube
2	4	410-0005-00	5/8" ID X 1-3/8" OD X 7/16" THK BEARING
3	4	410-0011-00	3/8 X 3/4 Bronze Washer
4	4	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	6	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
6	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
7	4	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
8	5	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
9	1	418-0049-00	5/16-18 X 3/4 IND HWH TRI LOB ZINC
10	2	418-0050-00	1/2-13 X 3 HEX C/S GR 5 ZINC
11	6	418-0051-00	3/8-16 X 1-3/4 HEX C/S GR 2 ZINC
12	1	419-0008-00	3/4" ID X FOR 1-3/16" HOLE FOR 11 GA RUBBER GROMMIT
13	4	425-0003-00	Mower Drive Arm Spacer
14	2	425-0004-00	Mower Drive Arm Hub & Deck Lift Arm Spacer
15	1	426-0002-03	Mower Left Control Arm Limit Switch Plate
16	1	426-0003-03	Mower Right Control Arm Limit Switch Plate
17	2	431-0001-60	Height Adjustable Drive Arm
18	2	484-0001-00	Handle Grip
19	2	486-0030-00	NO Plunger Limit Switch
20	2	487-0001-00	Control Arm Damper
21	2	487-0005-00	Control Arm Damper Ball Stud
22	2	487-0008-00	Control Arm Damper Ball Stud 3/4" Thread
23	1	490-0012-03	Mower Left Drive Arm Bracket Assembly
24	1	490-0013-03	Mower Right Drive Arm Bracket Assembly

Seat Mounting Assembly



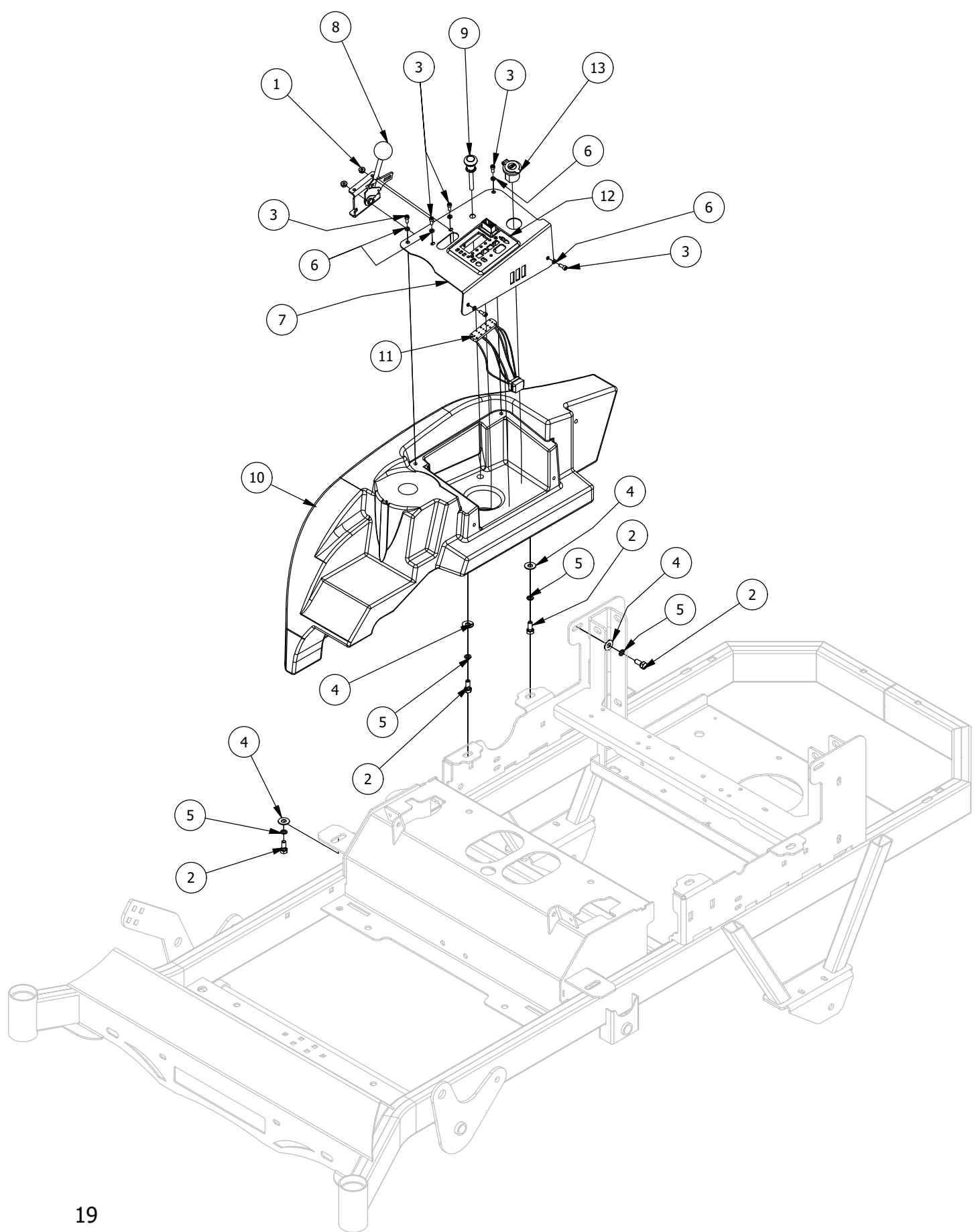
Seat Mounting Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0010-00	1/2" ID X 5/8" OD X 1/2" LENGTH FLANGE BUSHING
2	2	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
3	4	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
4	3	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
5	2	413-0026-00	1/4-20 NYLON INSERT FLANGE L/NUT ZINC
6	5	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
7	3	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
8	1	418-0036-00	5/16-18 X 1-1/4 HEX TAP BOLT ZINC GR8
9	2	418-0038-00	1/2 X 1/2 SOCKET SHOULDER BOLT ZC YELLOW
10	2	418-0039-00	1/4-20 X 1 BUTTON SOCKET C/S 18-8 SS W/ BLACK MAGNI 577
11	4	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
12	2	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
13	1	418-0113-00	3/8-16 X 2 HEX BOLT GR 5 ZINC YELLOW
14	2	419-0028-00	flat washer 1.25OD-.38ID- .125 thick Black Plastic
15	1	439-0065-03	Mower Seat Latch Hook
16	1	439-0427-03	RZ Mower Seat Shock Upper Mount Brkt Left
17	1	439-0428-03	RZ Mower Seat Shock Upper Mount Brkt Right
18	1	439-0429-03	RZ Mower Seat Shock Lower Mount Brkt
19	1	439-0430-03	RZ Mower Seat Brtk
20	1	444-0004-00	RZ Mower Seat Shock 10mm pin
21	1	471-0032-00	RZ Seat Standard
22	1	486-0036-00	Mower Seat Switch
23	2	487-0004-00	Seat Suspension Elastomer GBR-7
24	1	487-0009-00	2020 RZ/RZ Pro Seat Shock
25	2	620-1002-00	Bow Tie Clip

Battery Assembly



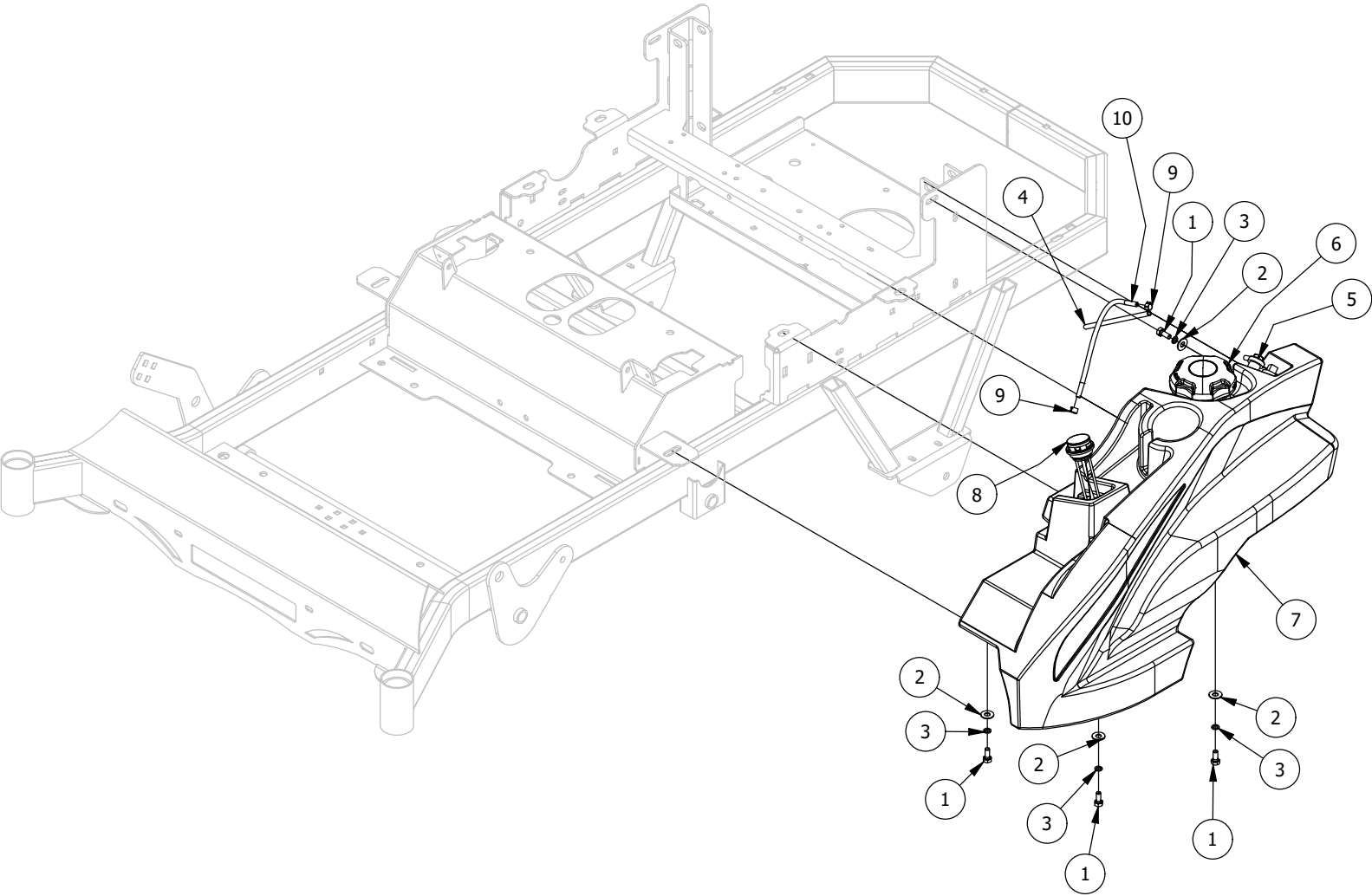
Battery Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0025-00	1/4-20 WING NUT ZINC
2	2	413-0026-00	1/4-20 NYLON INSERT FLANGE L/NUT ZINC
3	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
4	2	418-0034-00	1/4-20 X 7 CARRIAGE BOLT ZINC
5	2	418-0035-00	1/4-20 X 3/4 HEX C/S GR 2 ZINC
6	4	418-0059-00	1/4-20 X 1/2 IND. HWH SLOT F TCS ZINC
7	1	443-0001-00	Battery Hold Down
8	1	468-1004-00	12-V Mower Starter Battery
9	2	472-0002-00	1/2" CUSHIONED LOOP CLAMP
10	1	486-0006-00	Mower Starter Solenoid
11	1	486-0016-00	Mower Positive Battery Cable 25" long
12	1	486-0017-00	Mower Negative Battery Cable 28" long
13	1	486-0018-00	Mower Start Wire, 12
14	1	490-0027-03	Mower TTQ Battery Box Assembly
15	1	490-0480-03	2022 TTQ Frame Assembly
16	2	618-2071-00	5/16-18X 2" Hex Head Cap Screw

Console Assembly



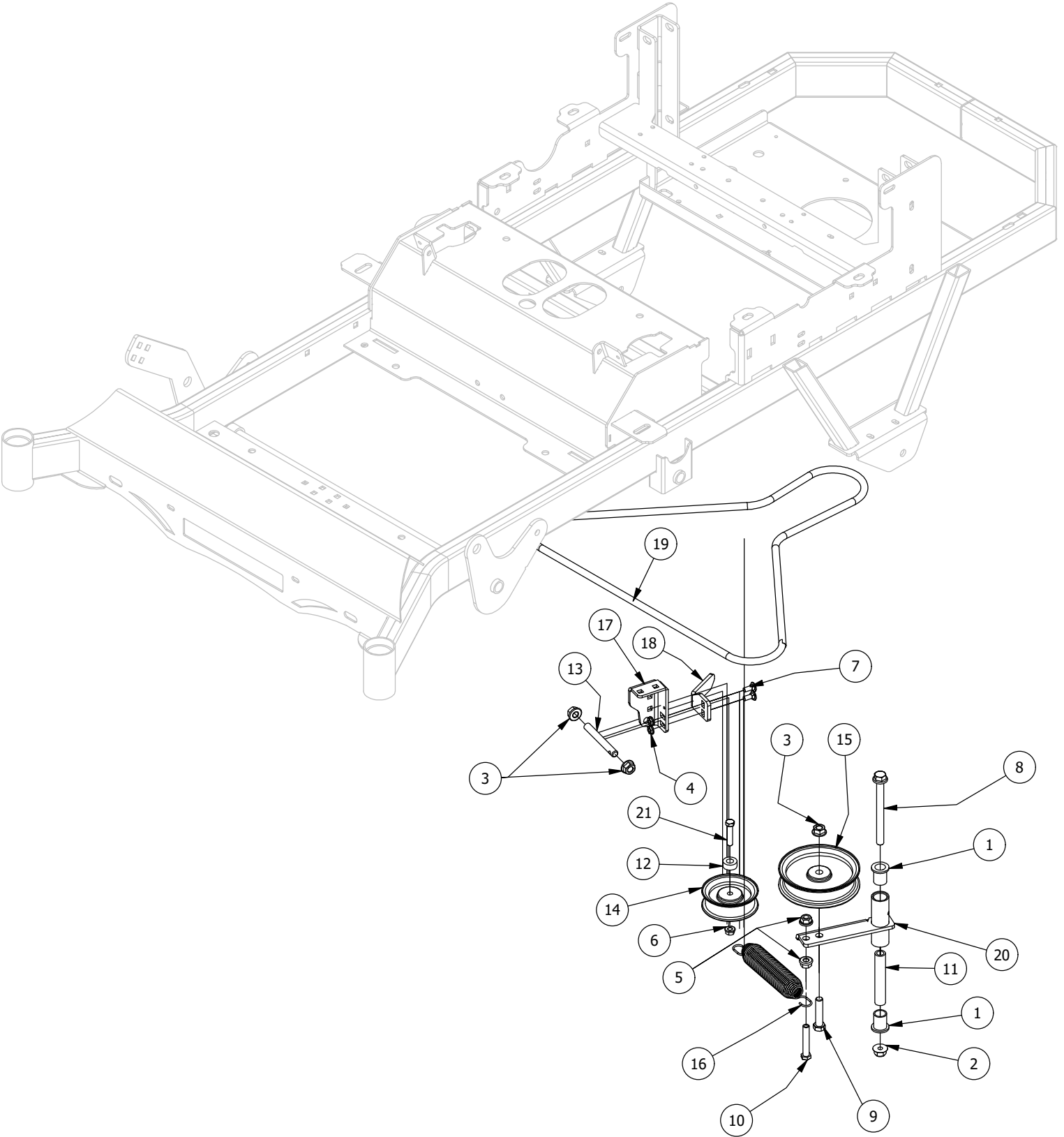
Console Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0008-00	10-24 NYLON INSERT LOCKNUT 18-8 SS
2	4	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
3	6	418-0055-00	10-24 X 1/2 SOCKET C/S 18-8 SS
4	4	419-0007-00	5/16 Flat Washer
5	4	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
6	6	419-0011-00	#10 SPLIT LOCKWASHER 18-8 SS
7	1	439-0491-03	RZC Gas Tank Console Bracket
8	1	464-0001-00	Mower Throttle Cable Assembly w / Handle
9	1	464-0002-00	Choke Cable
10	1	467-0022-00	2020 RZ Mower Console Assembly Right
11	1	486-0009-00	RZ/RZ-Pro Wiring Harness 26Kohler/Briggs/FR730 Engines
12	1	486-0058-00	Mower Control Console-Carbureted-Fuel Level Enabled
13	1	677-2075-00	12 Volt Auxiliary Plug

Gas Tank Assembly



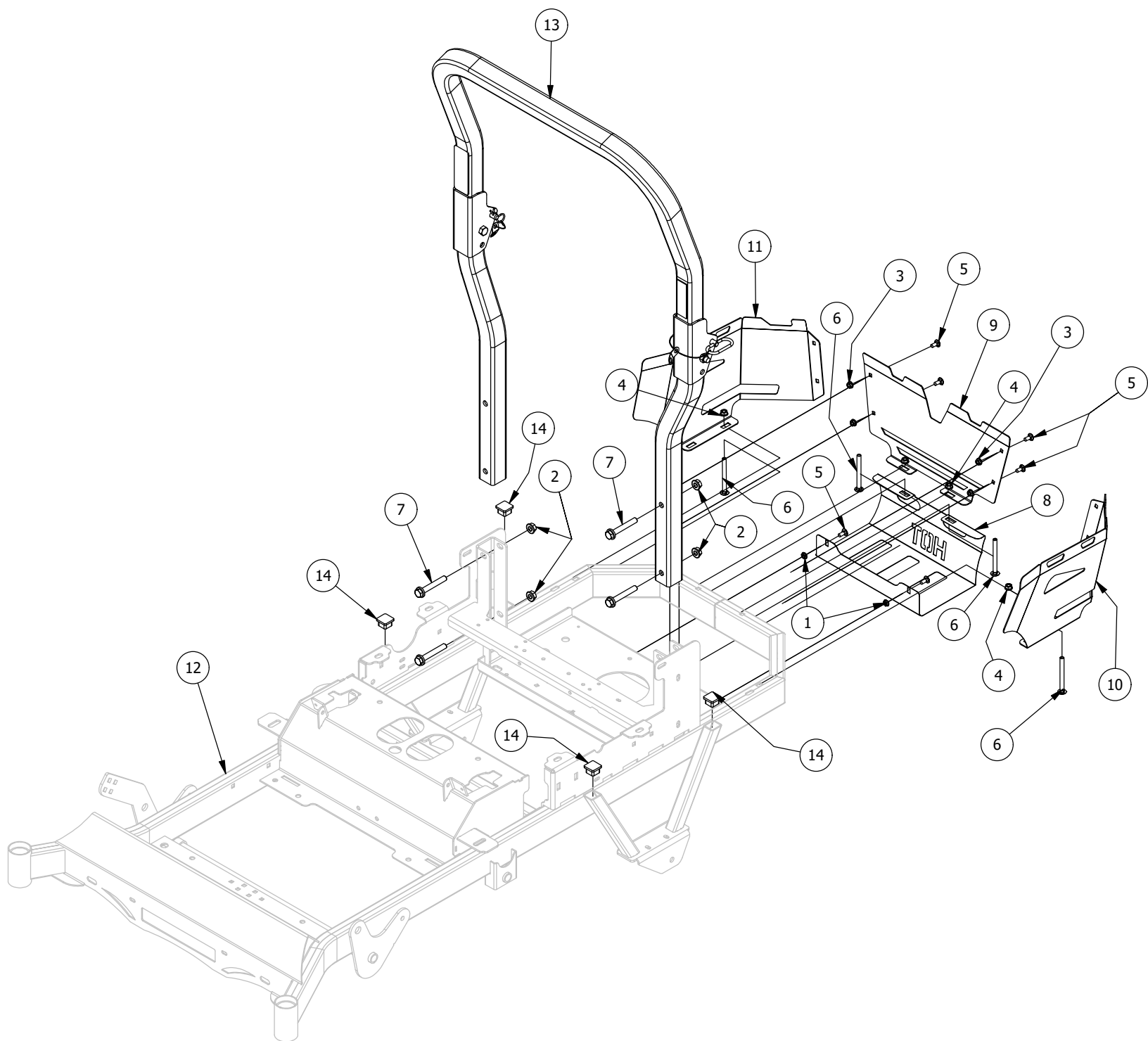
Gas Tank Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
2	4	419-0007-00	5/16 Flat Washer
3	4	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
4	1	451-0002-00	Mower Fuel Tank Black 3/16" Vent Tube
5	1	467-0006-00	Remote Tank Vent Valve w / Grommet
6	1	467-0008-00	Tank Fill Neck Non-Venting Cap
7	1	467-0021-00	2020 RZ Mower Fuel Tank Assembly Left
8	1	467-0025-00	2021 RZ Gas Gauge
9	2	472-0004-00	1/2" (#8) Hose Clamp
10	1	751-1014-00	1/4 Fuel Line - Low Perm

Idler Pulley Assembly



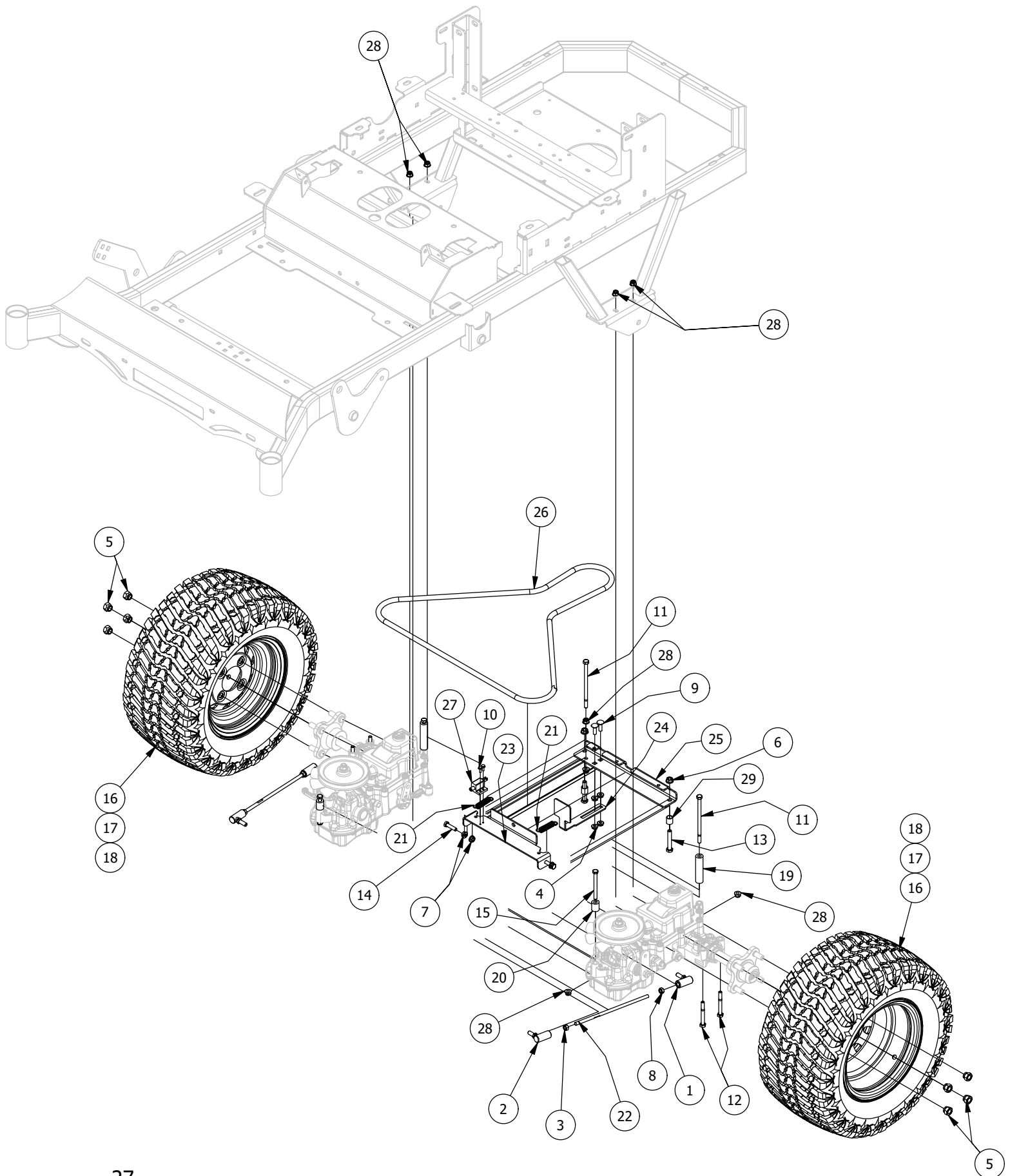
Idler Pulley Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	3	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
4	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	2	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
6	1	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
8	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
9	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
10	1	418-0013-00	7/16-14 X 2-1/2 HEX C/S GR 5 ZINC
11	1	425-0006-00	Mower Inner Idler Spacer
12	1	425-0007-00	Mower Pulley Spacer
13	1	430-0001-00	Mower Pump Spring Tensioner
14	1	433-0012-00	4" Diesel and Economy Mower Idler Pulley
15	1	433-0013-00	5-3/4" Idler Pulley, 7/16" Spacer Assembly
16	1	434-0007-00	2019 Mower Deck Spring
17	1	439-0244-03	Deck Idler Puller Tensioning Bracket
18	1	439-0493-03	2021 TTQ Mower Ogura Clutch Bracket
19	1	461-0015-00	RZ TuffTorq Pump Belt 77.5" A belt
20	1	490-0018-03	Mower Pump Idler Assembly
21	1	618-2008-00	3/8"-16X1-3/4" Gr 8 C/S

Engine Cowling Assembly



Engine Cowling Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
2	4	413-0014-00	1/2-13 HEX STOVER LOCKNUT GR C ZINC
3	4	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
4	4	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
5	6	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
6	4	418-0018-00	3/8-16 X 4 CARRIAGE BOLT ZINC/YEL
7	4	418-0019-00	1/2-13 X 3-1/2 HEX FLANGE BOLT (GR.8) ZC/YEL
8	1	439-0115-03	RZ Mower Muffler Guard
9	1	439-0494-03	2021 RZC Rear Cover Center Plate
10	1	439-0495-03	2021 RZC Rear Cover Left Side
11	1	439-0496-03	2021 RZC Rear Cover Right Side
12	1	490-0480-03	2022 TTQ Frame Assembly
13	1	497-0002-00	Fold down ROPS
14	4	714-1002-00	1-1/4"x1-1/4" Black Tube Plug

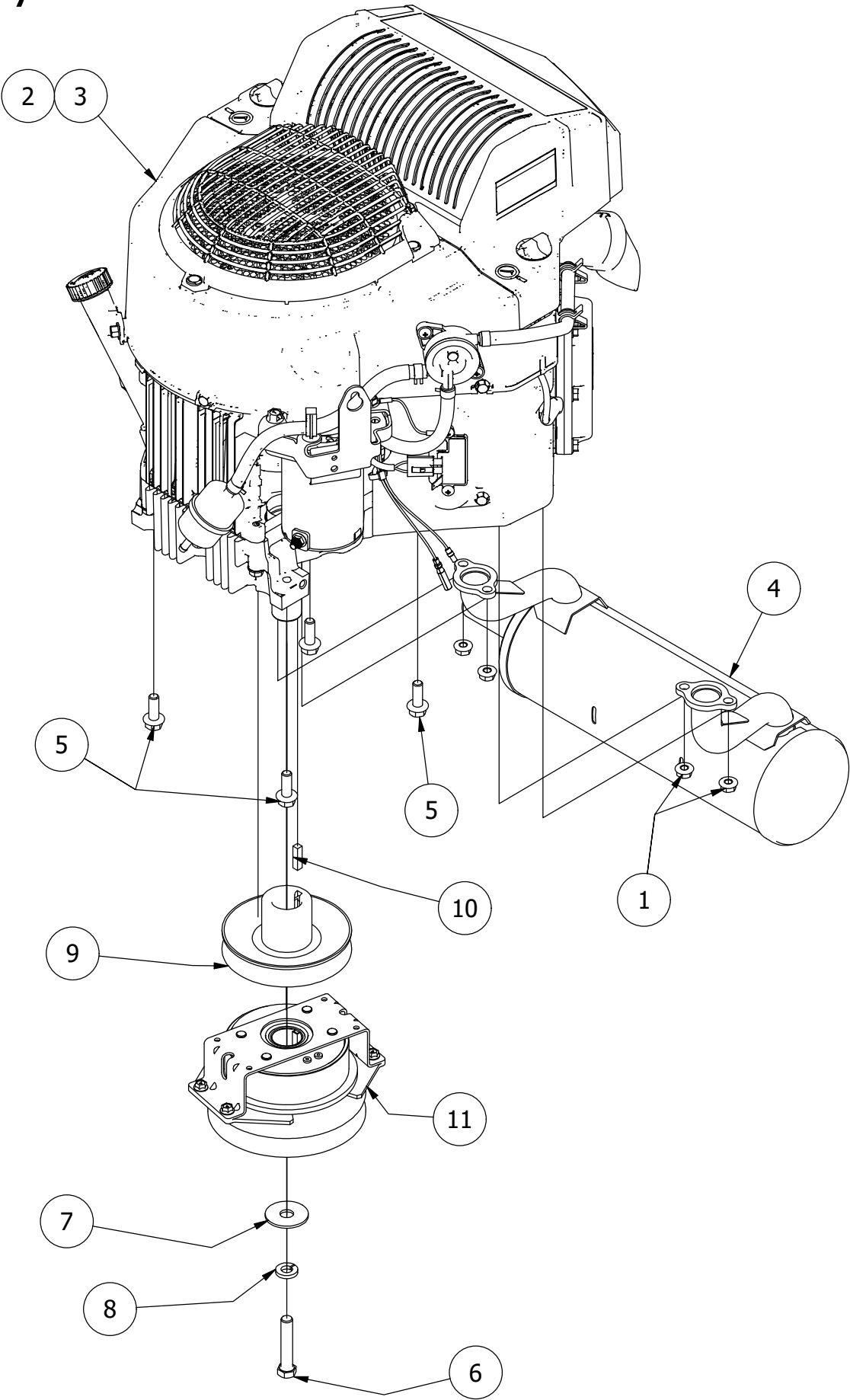
Transmission Assembly



Transmission Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0001-00	Control Arm Rod End, Right
2	2	410-0002-00	Control Arm Rod End, Left
3	2	413-0003-00	5/16 Hex Nut Left hand thread
4	4	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	8	413-0015-00	1/2-20 Lugnut for Aluminum Wheels
6	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
7	4	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
8	2	413-0035-00	5/16-24 HEX NUT ZINC
9	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
10	2	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
11	3	418-0092-00	5/16-18 UNC-5.5 Hex Bolt TTQ Transmission
12	4	418-0093-00	5/16-18 UNC-2.75 Hex Bolt TTQ Transmission
13	2	418-0107-00	3/8-16 X 2-1/4 HEX FLANGE BOLT GR 8 ZC YELLOW
14	2	418-0232-00	5/16-18 X 1-1/4 HEX C/S (GR.5) ZC/Y
15	2	418-0242-00	5/16-18 X 3-1/4 HEX C/S (GR.5) ZC/YEL
16	2	422-0050-00	10x7 Wheel for 22x11-10 Bias Ply
17	2	422-0053-00	Turf Armor 22x11-10 Rear Tire/Wheel Assembly
18	2	422-0057-00	22X11-10 Turf Armor Tire Only
19	2	425-0023-00	Mower TTQ Hydrostatic Transmission Rear Spacer
20	2	425-0029-00	Stand On Pulley Cover Spacer
21	2	434-0003-00	Brake Pedal Release Spring
22	2	435-0020-00	Mower Drive Arm Rod TTQ 400 & 300 Trasmission
23	1	439-0018-03	Mower TTQ Brake Rod Bracket 2020
24	1	439-0066-03	Mower Standard Transmission Brake Interlock Bracket
25	1	439-0098-03	Mower TTQ Transmission Mount Brace
26	1	461-0015-00	RZ TuffTorq Pump Belt 77.5" A belt
27	1	486-0030-00	NO Plunger Limit Switch
28	10	613-8049-00	5/16-18 Nylon Insert Flange Nut Zinc Orange Nylon
29	2	725-1011-00	11/16"x 1/2" x 5/8" Spacer

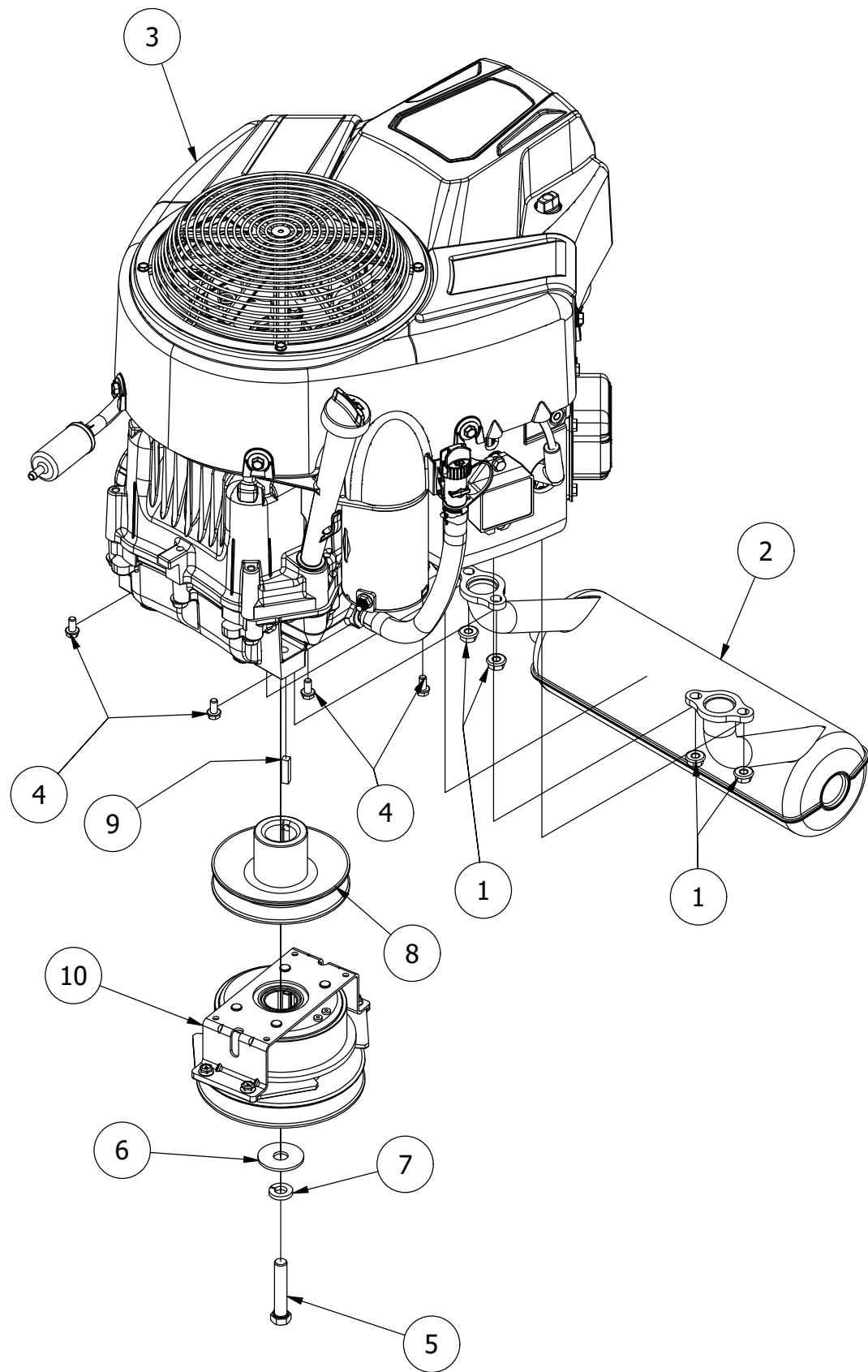
Kawasaki Engines

Assembly



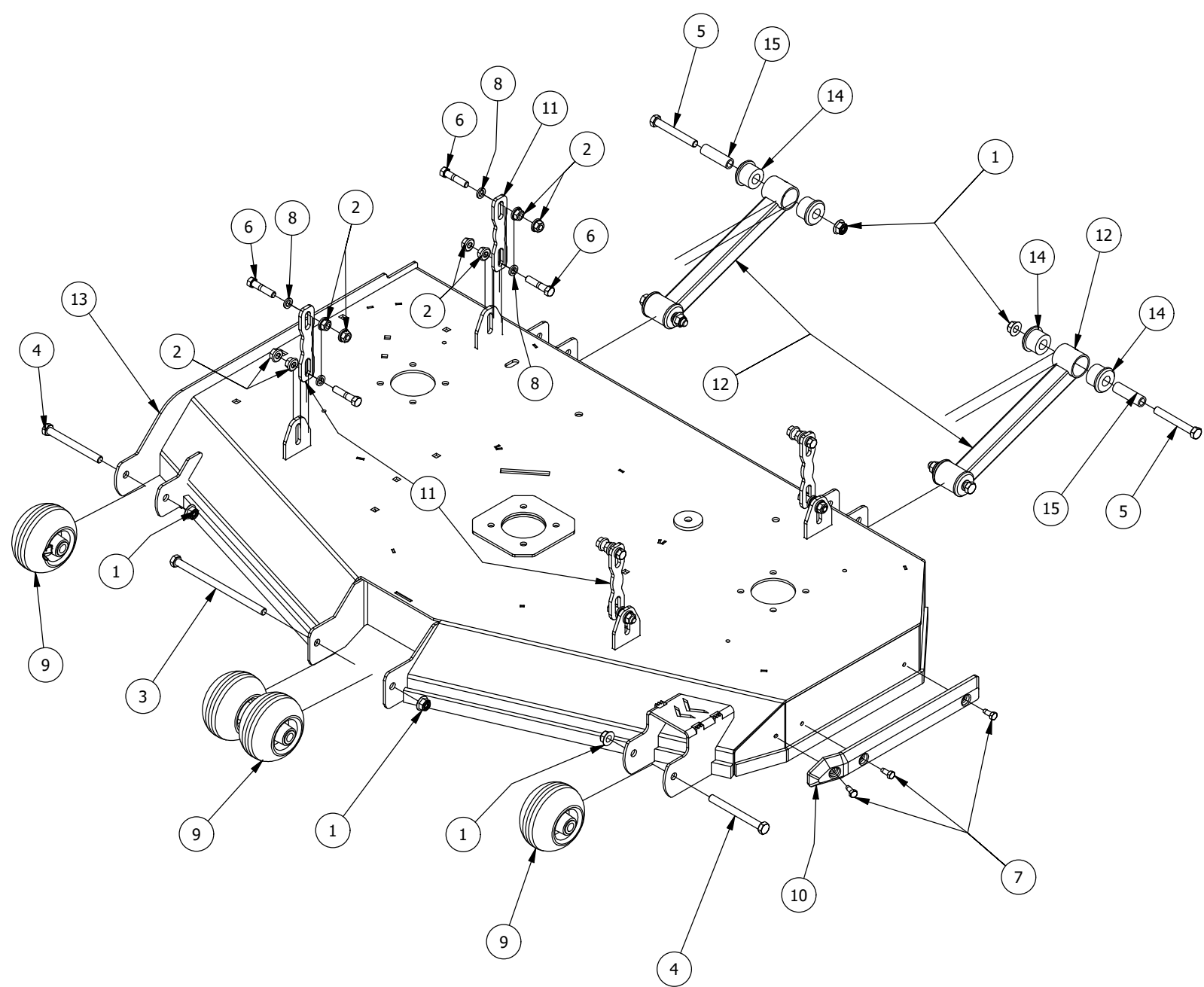
Kawasaki Engines Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	413-0009-00	M8-1.25 HEX FLANGE TOPLOCK NUT ZINC
2	1	415-0003-00	Kawasaki FR730V-AS27-R Engine
3	1	415-0021-00	Kawasaki FR691V Engine
4	1	415-0074-00	2019 Exhaust System for Kawasaki FR, FS and FT
5	4	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
6	1	418-0223-00	TTQ Clutch Bolt
7	1	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
8	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
9	1	433-0002-00	Drive Pulley, B Belt
10	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
11	1	470-0004-00	Mower TTQ Ogura Clutch

25 HP Briggs CXI Engine Assembly



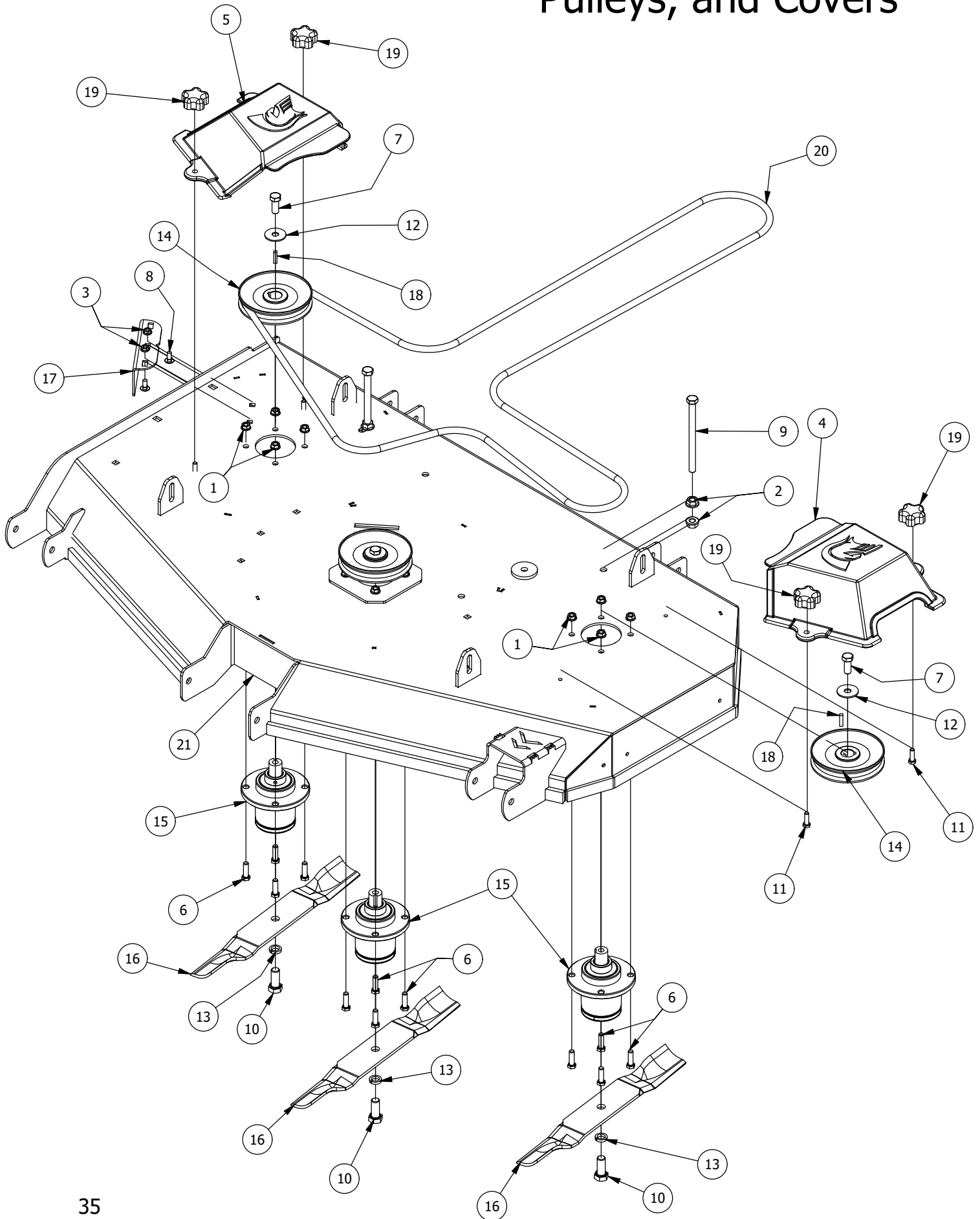
25 HP Briggs CXI Engine Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	413-0009-00	M8-1.25 HEX FLANGE TOPLOCK NUT ZINC
2	1	415-0052-00	B&S 27 HP&25HP Exhaust
3	1	415-0099-00	25HP Briggs CXI Engine
4	4	418-0059-00	1/4-20 X 1/2 IND. HWH SLOT F TCS ZINC
5	1	418-0223-00	TTQ Clutch Bolt
6	1	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
7	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
8	1	433-0002-00	Drive Pulley, B Belt
9	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
10	1	470-0004-00	Mower TTQ Ogura Clutch

54" Deck Scalping Wheels and Stabilizer



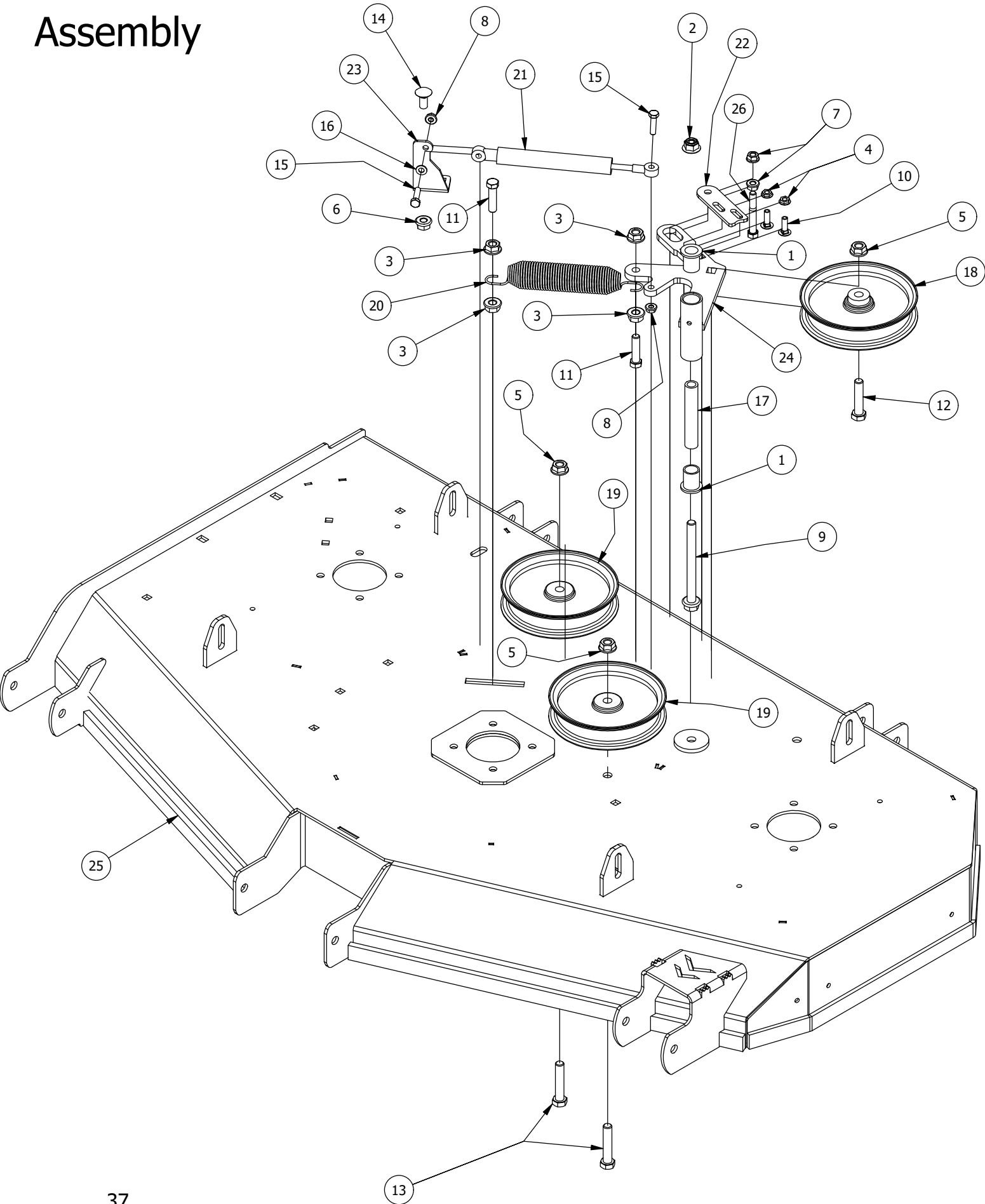
54" Deck Scalping Wheels and Stabilizer			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	7	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
2	16	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
3	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
4	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
5	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
6	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
7	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y
8	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
9	4	422-0001-00	Anti-Scalp Wheel
10	1	429-0001-00	Mower Nylon Deck Guard
11	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
12	2	490-0047-03	RZ Mower Deck Stabilizer Assembly
13	1	490-0064-03	2020 54" RZ Deck Assembly
14	8	732-2000-00	Large MTV A-Arm Bushing
15	4	732-2001-00	Large MTV A-Arm Bushing Sleeve

54" Spindles, Blades, Pulleys, and Covers



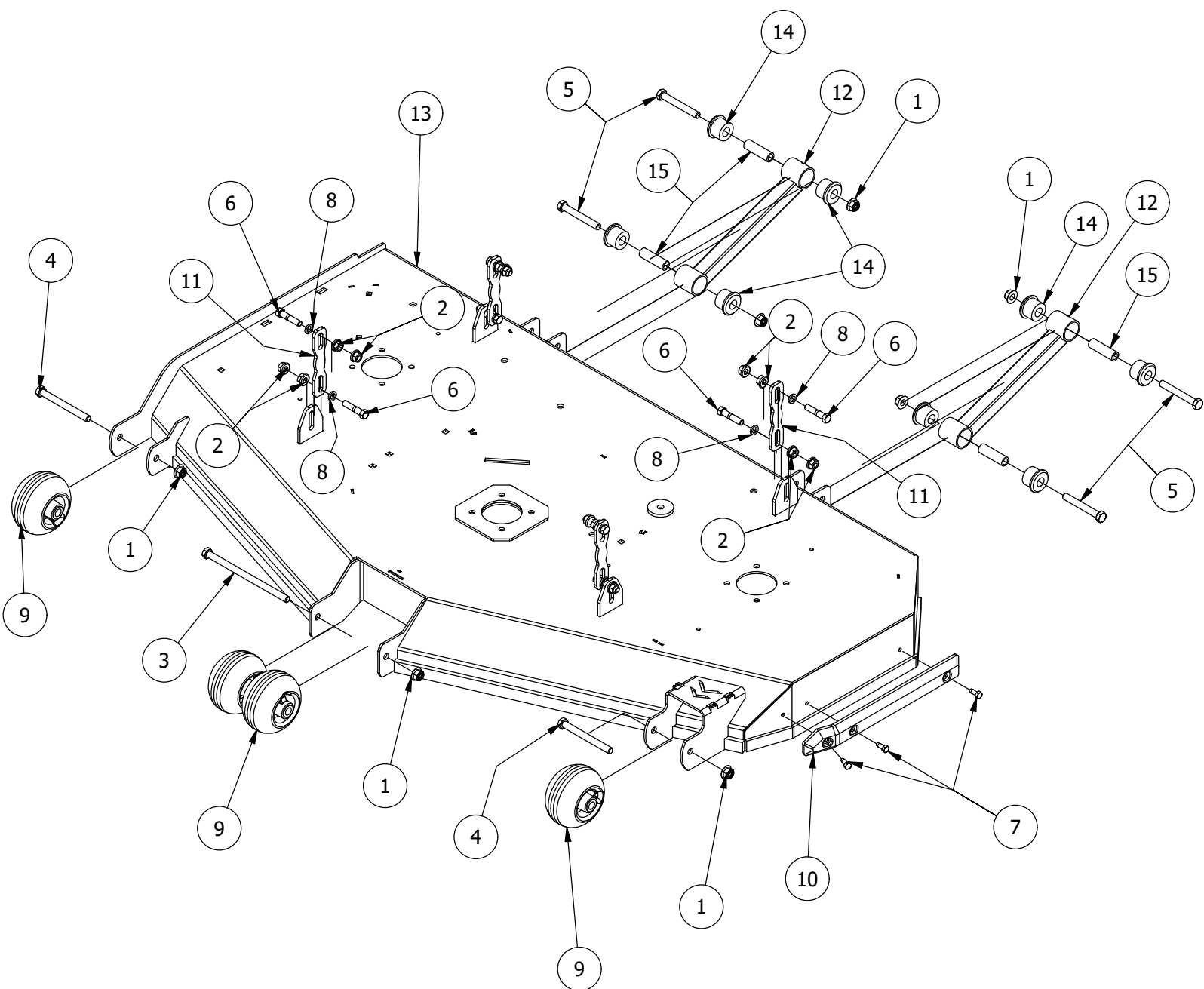
54" Spindles, Blades, Pulleys, and Covers			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
2	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
3	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
4	1	414-0018-00	48" & 54" Deck Left Pulley Cover
5	1	414-0019-00	48" & 54" Deck Right Pulley Cover
6	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
7	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
8	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
9	2	418-0044-00	1/2-13 X 6-1/2 HEX C/S GR 8 ZINC YELLOW
10	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW
11	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
12	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
13	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
14	3	433-0004-00	Deck Pulley 54"
15	3	437-0006-00	RZ Mower Deck Spindle Assy
16	3	438-0001-00	54" Mower Deck Blade
17	1	439-0399-03	2020 RT&SRT/RZ 54 Deck Wiper Brkt
18	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
19	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
20	1	461-0001-00	54" Mower Deck Belt, HB x 153.5" Effective Length
21	1	490-0064-03	2020 54" RZ Deck Assembly

54" Deck Idler Assembly



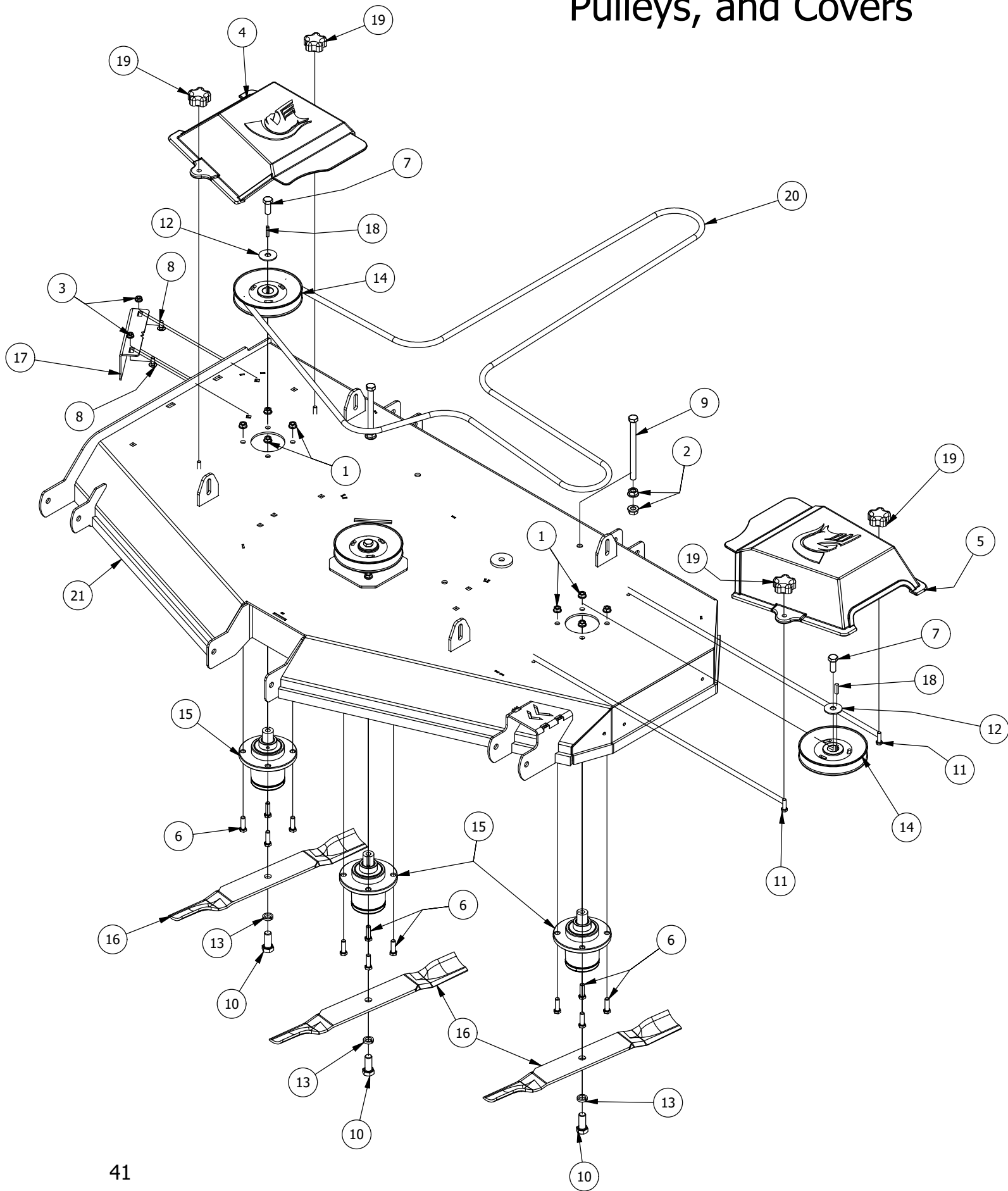
54" Deck Idler Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
4	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
6	1	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
8	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
9	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
10	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
11	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
12	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
13	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
14	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
15	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
16	1	419-0016-00	5/16" ID X 5/8" OD X 1/16" THK BRONZE WASHER
17	1	425-0006-00	Mower Inner Idler Spacer
18	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
19	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
20	1	434-0007-00	2019 Mower Deck Spring
21	1	434-0009-00	Idler Gas Spring
22	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
23	1	439-0335-03	Deck Belt Idler Damper Mounting Bracket
24	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
25	1	490-0064-03	2020 54" RZ Deck Assembly
26	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc

61" Deck Scalping Wheels and Stabilizer



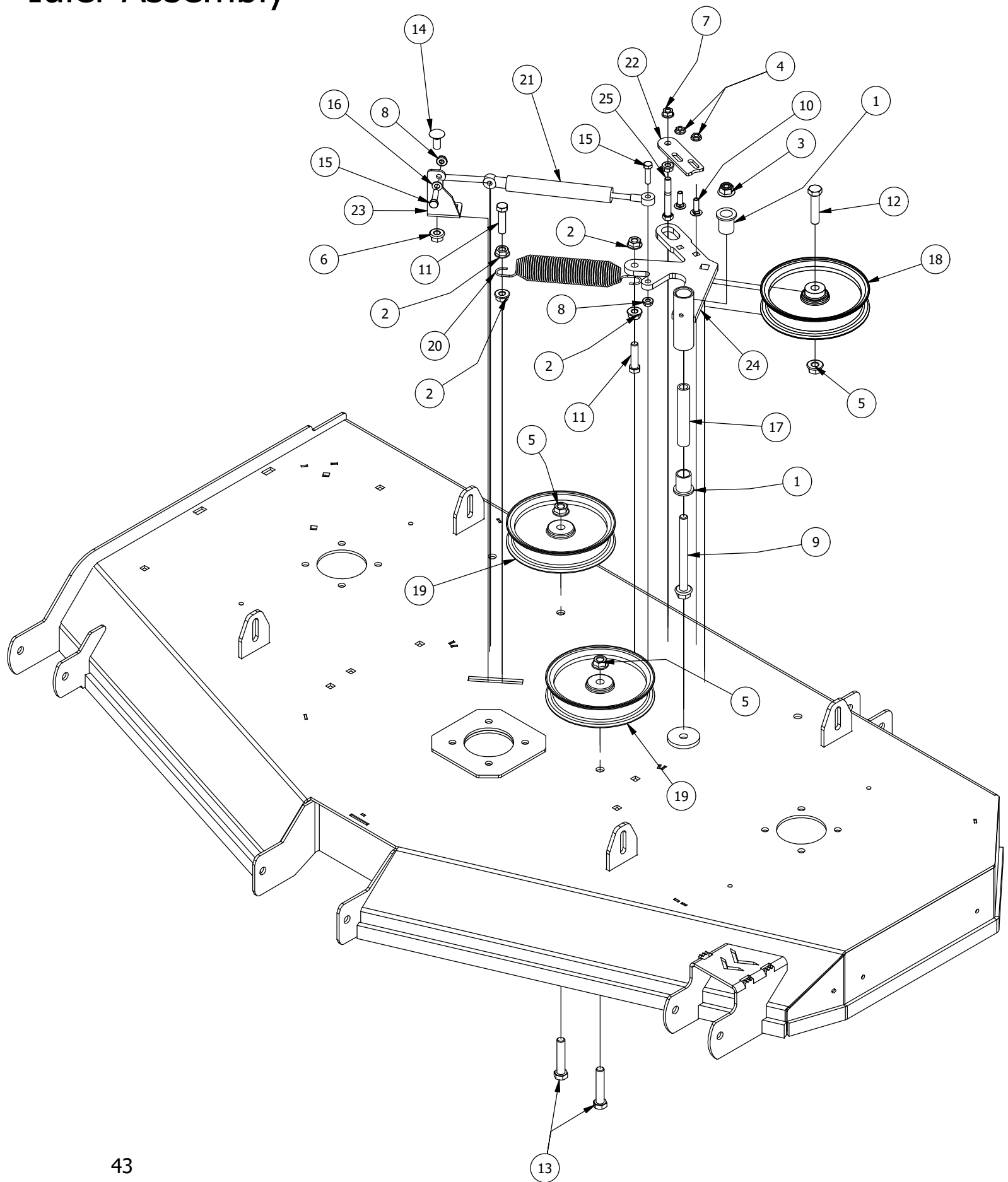
61" Deck Scalping Wheels and Stabilizer			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	7	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
2	16	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
3	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
4	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
5	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
6	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
7	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y
8	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
9	4	422-0001-00	Anti-Scalp Wheel
10	1	429-0001-00	Mower Nylon Deck Guard
11	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
12	2	490-0047-03	2019 all RZ Deck Stabilizer assembly
13	1	490-0062-03	2020 61" RZ Deck Assembly
14	8	732-2000-00	Large MTV A-Arm Bushing
15	4	732-2001-00	Large MTV A-Arm Bushing Sleeve

61" Spindles, Blades, Pulleys, and Covers



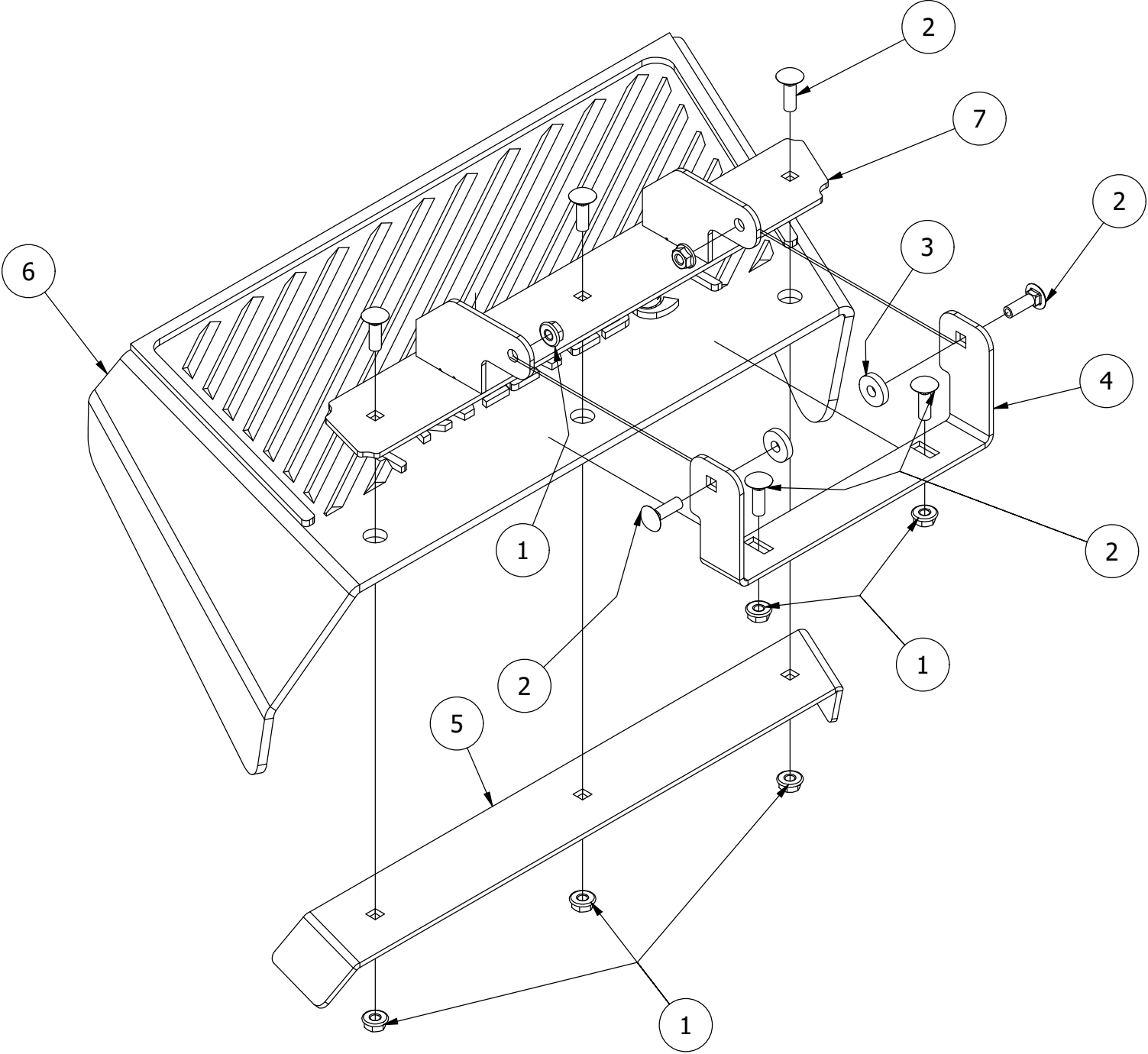
61" Spindles, Blades, Pulleys, and Covers			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
2	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
3	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
4	1	414-0020-00	Right Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
5	1	414-0021-00	Left Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
6	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
7	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
8	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
9	2	418-0044-00	1/2-13 X 6-1/2 HEX C/S GR 8 ZINC YELLOW
10	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW
11	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
12	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
13	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
14	3	433-0003-00	Deck Pulley 61"
15	3	437-0006-00	RZ Mower Deck Spindle Assy
16	3	438-0002-00	61" Mower Deck Blade
17	1	439-0398-03	2020 RT&SRT/RZ 61 Deck wiper Brkt
18	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
19	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
20	1	461-0002-00	61" Mower Deck Belt, HB x 167.9" Effective Length
21	1	490-0062-03	2020 61" RZ Deck Assembly

61" Deck Idler Assembly



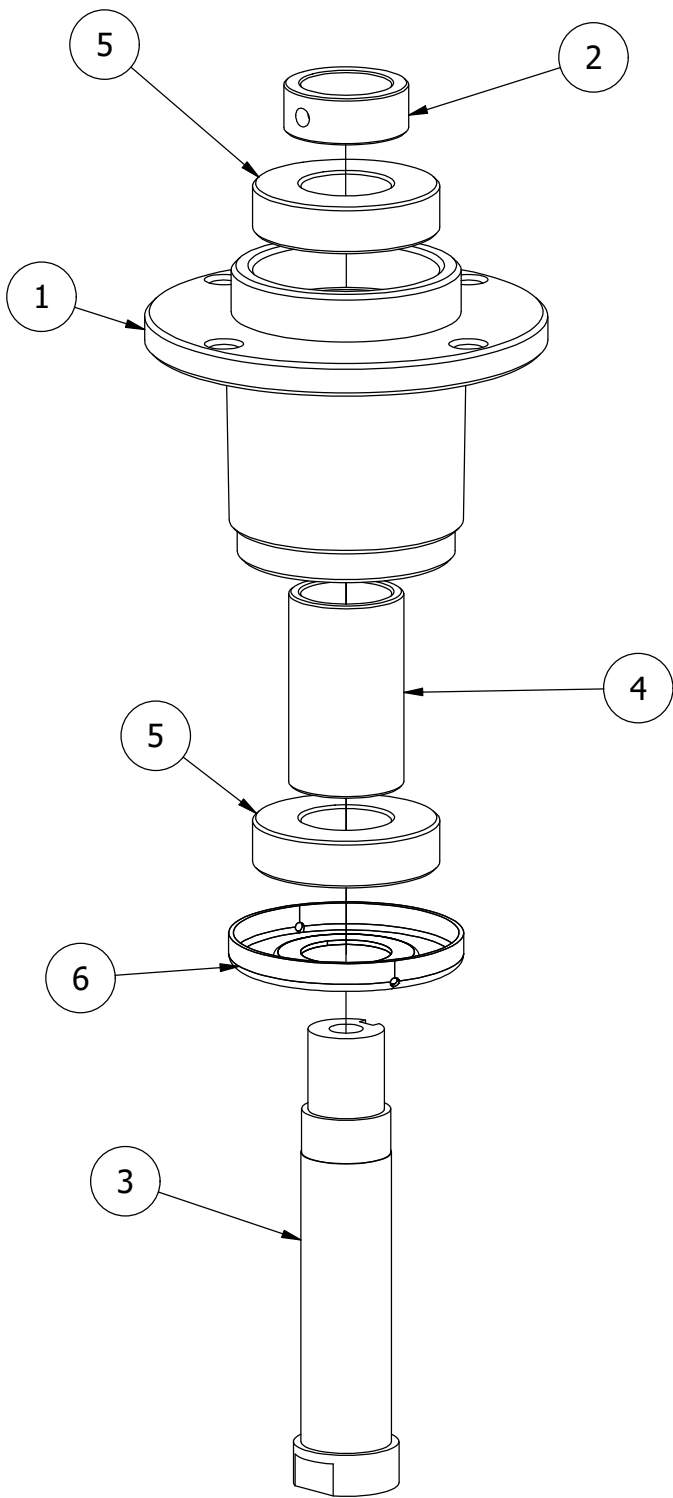
61" Deck Idler Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
2	4	413-0001-00	7/16-14 HEX FLANGE NUT W/SERR ZINC
3	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
4	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
6	1	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
8	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
9	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
10	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
11	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
12	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
13	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
14	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
15	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
16	1	419-0016-00	5/16" ID X 5/8" OD X 1/16" THK BRONZE WASHER
17	1	425-0006-00	Mower Inner Idler Spacer
18	2	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
19	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
20	1	434-0007-00	2019 Mower Deck Spring
21	1	434-0009-00	Idler Gas Spring
22	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
23	1	439-0335-03	Deck Belt Idler Damper Mounting Bracket
24	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
25	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc

Deck Chute Assembly



Deck Chute Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	7	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
2	7	418-0060-00	5/16-18 X 1 CARRIAGE BOLT ZINC YELLOW
3	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
4	1	439-0111-03	Mower Chute Mounting Bracket
5	1	439-0431-03	2020 RZ Mower Deck Chute Hinge Backer Bracket
6	1	481-0010-00	RZ Mower Rubber Discharge Chute
7	1	490-0070-03	2020 RZ Mower Deck Chute Hinge Assembly

Spindle Assembly



Spindle Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	437-0020-00	RZ Mower Spindle Housing
2	1	437-0021-00	RZ Mower Deck Spindle Set Colar
3	1	437-0023-00	RZ Mower Deck Spindle Shaft
4	1	437-0022-00	RZ Deck Spindle Spacer
5	2	410-0003-00	Spindle Bearing
6	1	437-0014-00	Mower Deck Spindle Dust Cup

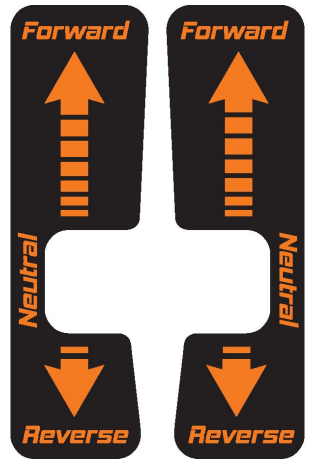
491-0130-00
54" Deck Decal



491-0037-00
Front Spartan Decal



491-0033-00
Spartan Drive Arm



491-0131-00
61" Deck Decal



491-0190-00
Mower EPA Compliance Label



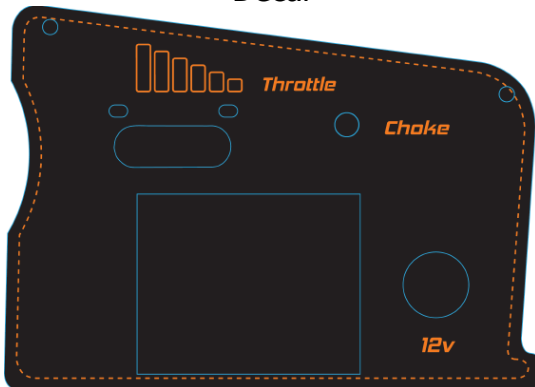
491-0205-00
RZ-PRO w/GT Trac Decal



491-0002-00
Spartan Step Decal



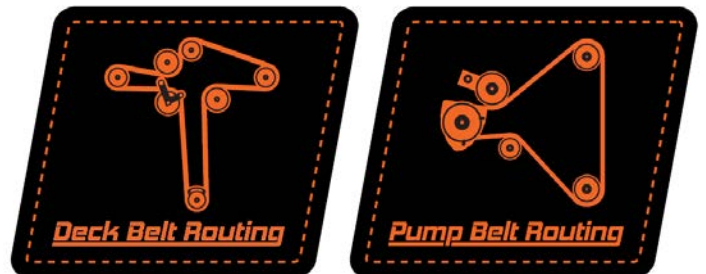
491-0154-00
Control Console
Decal



491-0169-00
RZ-Pro Model Decal



491-0082-00
Deck Belt and Pump Routing Decal



491-0152-00
RZ Left Fuel Tank Decal



491-0153-00
RZ Right Fuel Tank Decal



491-0001-00
Warning Label Cluster

